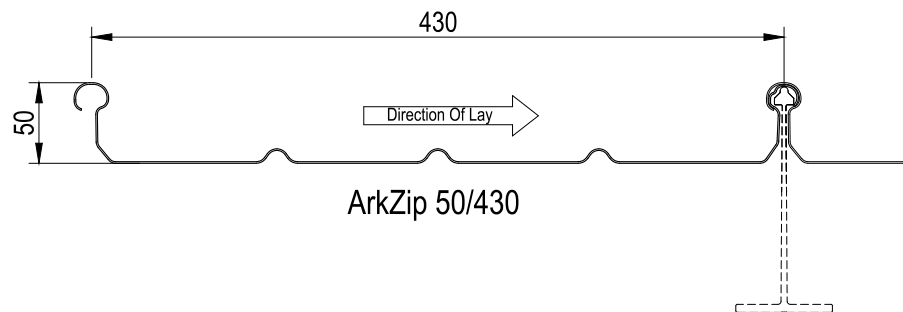
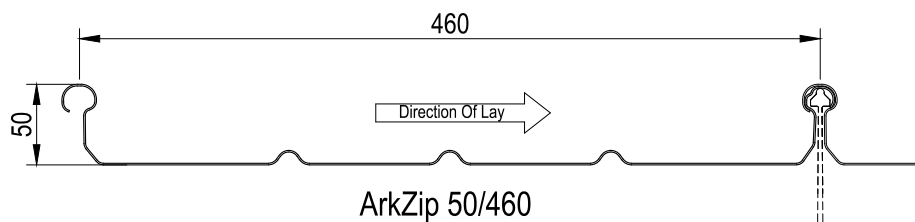
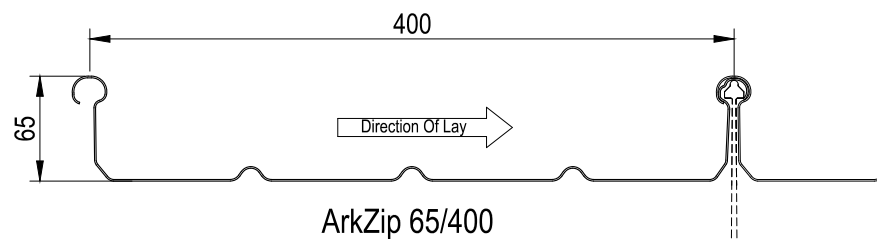
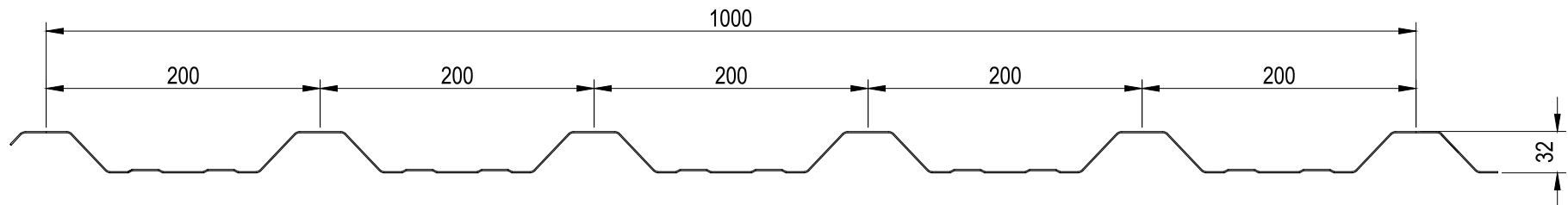


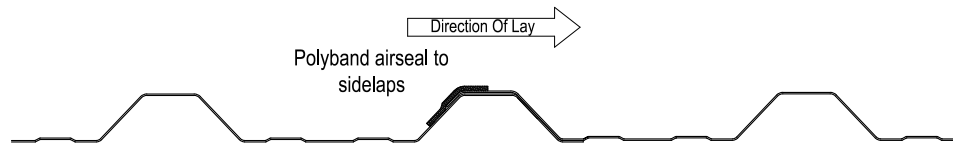
Halters positioned at every Zip seam location



			 ARK PROFILES LIMITED ARK PROFILES LIMITED 85 DEERFIN ROAD BALLYMENA BT42 4HR TEL : 0787 2653053 e MAIL : ENQUIRIES@ARKPROFILES.com			
			TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION			
			SIZE A4	DATE 08/07/2015	REFERENCE Arkzip Profiles	REV A
REV	DATE	DESCRIPTION	SCALE 1:5 @ A4	DWN BY DL/AC	DRG No. AZ100	

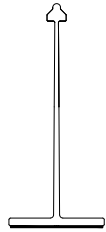


32/1000/200 Roof Profile

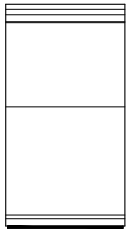


32/1000/200 Roof Profile Side Lap

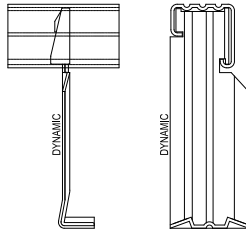
A	09/07/15	GENERAL UPDATES	 ARK PROFILES LIMITED ARK PROFILES LIMITED 85 DEERFIN ROAD BALLYMENA BT42 4HR TEL : 0787 2653053 e MAIL : ENQUIRIES@ARKPROFILES.com					
			TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION					
			SIZE A4	DATE 08/07/2015		REFERENCE Arkliner Profile		REV A
REV	DATE	DESCRIPTION	SCALE	1:5 @ A4	DWN BY	DL/AC	DRG No.	AZ101



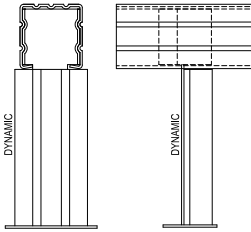
ARKZIP HALTER BRACKET



ASHGRID SPACER SYSTEM



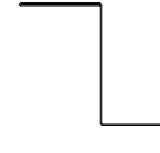
TRIBAR SPACER SYSTEM



TOPHAT SPACER



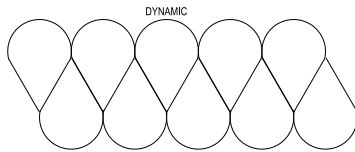
RIDGE SUPPORT SECTION



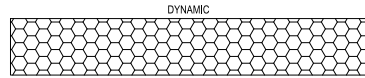
EAVES ANGLE



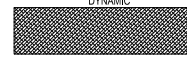
RIDGE SHROUD



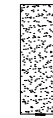
QUILT INSULATION



ACOUSTIC INSULATION



ACOUSTIC BATTS



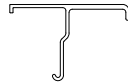
FILLER BLOCK



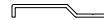
VERGE HOOK



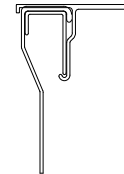
VERGE CHANNEL



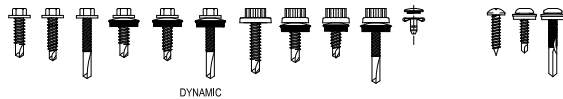
VERGE TEE



RIDGE SHROUD
RETAINER/SUPPORT

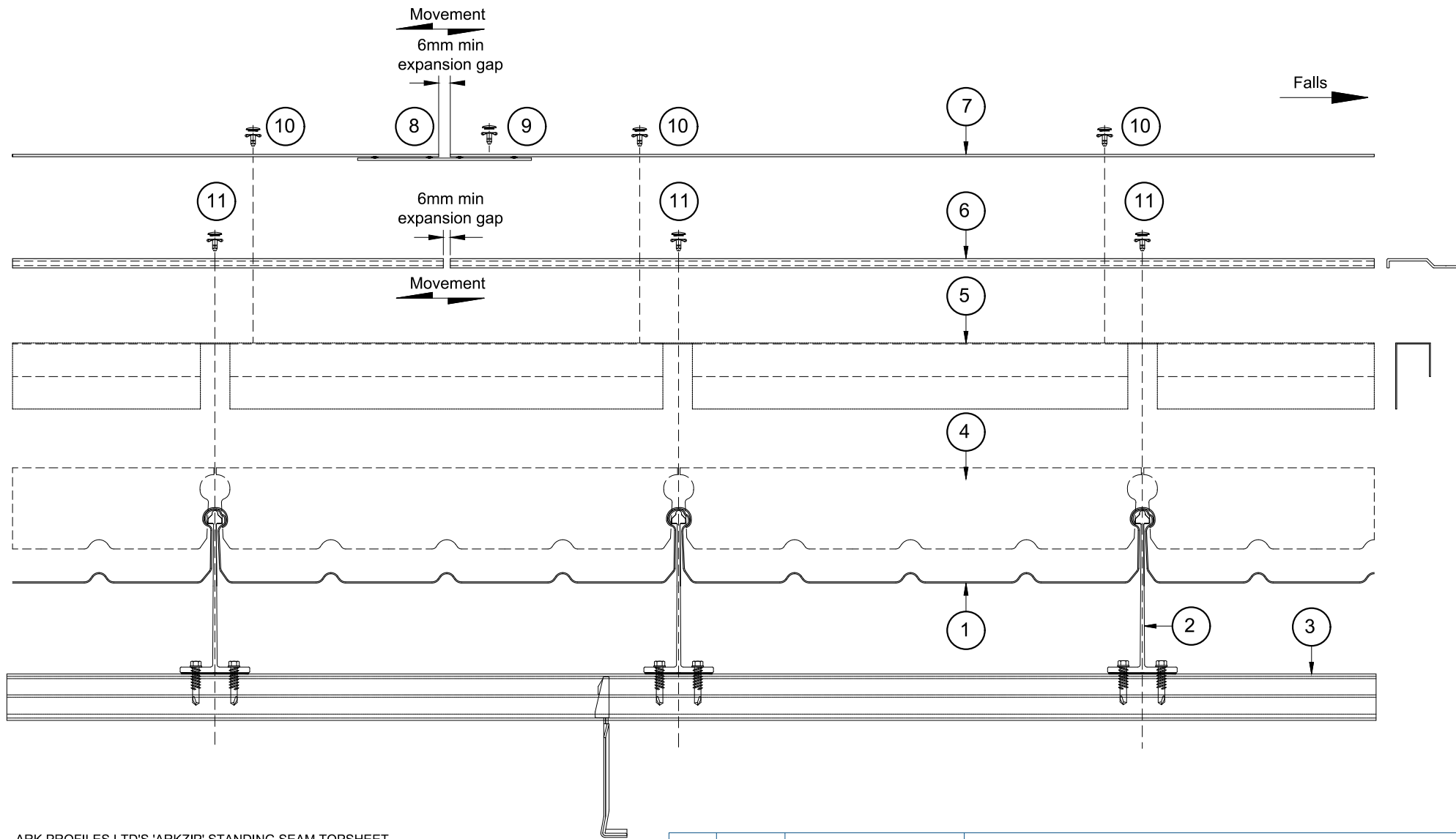


HOOK/CHANNEL/TEE
VERGE CONFIGURATION



COMMONLY USED FIXINGS

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			TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION			
A	09/07/15	GENERAL UPDATES	SIZE A4	DATE 08/07/2015	REFERENCE Arkzip Accessories	REV A
			SCALE 1:5 @ A4	DWN BY DL/AC	DRG No. AZ102	



1. ARK PROFILES LTD'S 'ARKZIP' STANDING SEAM TOPSHEET
2. ARK PROFILES LTD'S HALTER BRACKETS ON 1mm THICK EPDM THERMAL PADS
3. CAVITY BAR AND BRACKET SYSTEM
4. PROFILED FILLER BLOCK BEDDED ON SEALANT
5. RIDGE SHROUD
6. FILLER RETAINER EXTRUSION in 3m/l
7. APEX FLASHING IN 3m/l
8. 150mm WIDE LOOSE INTERNAL BUTT STRAPS WITH 4 RUNS BUTYL MASTIC SEALANT
9. RIVET BUTT STRAP ON ONE SIDE ONLY (FACTORY BONDED BUTT STRAP PREFERABLE)
10. RIVET AT 400mm CTRS INTO RIDGE RETAINER, ADJACENT TO RIB
11. RIVETS AT 400mm CTRS INTO RIBS



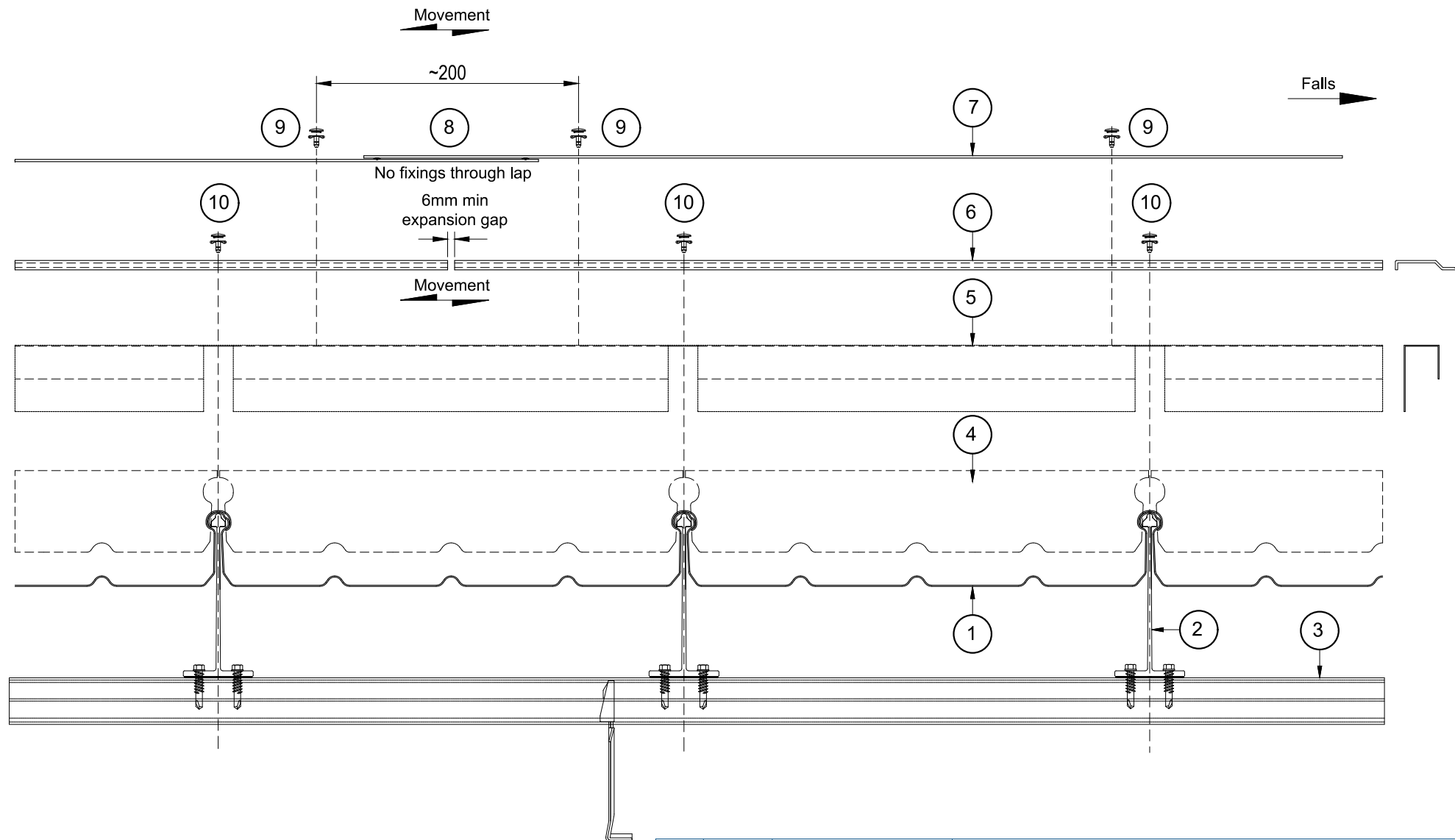
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BALLYMENA
BT42 4HR
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e MAIL : ENQUIRIES@ARKPROFILES.com

TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION

SIZE A4	DATE 08/07/2015	REFERENCE AL Ridge Installation - Butt-Strap To Joints	REV -
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REV	DATE	DESCRIPTION	SCALE 1:5 @ A4	DWN BY	DL/AC	DRG No. AZ103
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1. ARK PROFILES LTD'S 'ARKZIP' STANDING SEAM TOPSHEET
2. ARK PROFILES LTD'S HALTER BRACKETS ON 1mm THICK EPDM THERMAL PADS
3. CAVITY BAR AND BRACKET SYSTEM
4. PROFILED FILLER BLOCK BEDDED ON SEALANT
5. RIDGE SHROUD
6. FILLER RETAINER EXTRUSION in 3m/l
7. APEX FLASHING IN 3m/l
8. 150mm WIDE FLASHING END LAP WITH 2 RUNS BUTYL MASTIC SEALANT
9. RIVET AT 400mm CTRS INTO RIDGE RETAINER, ADJACENT TO RIB
10. RIVETS AT 400mm CTRS INTO RIBS



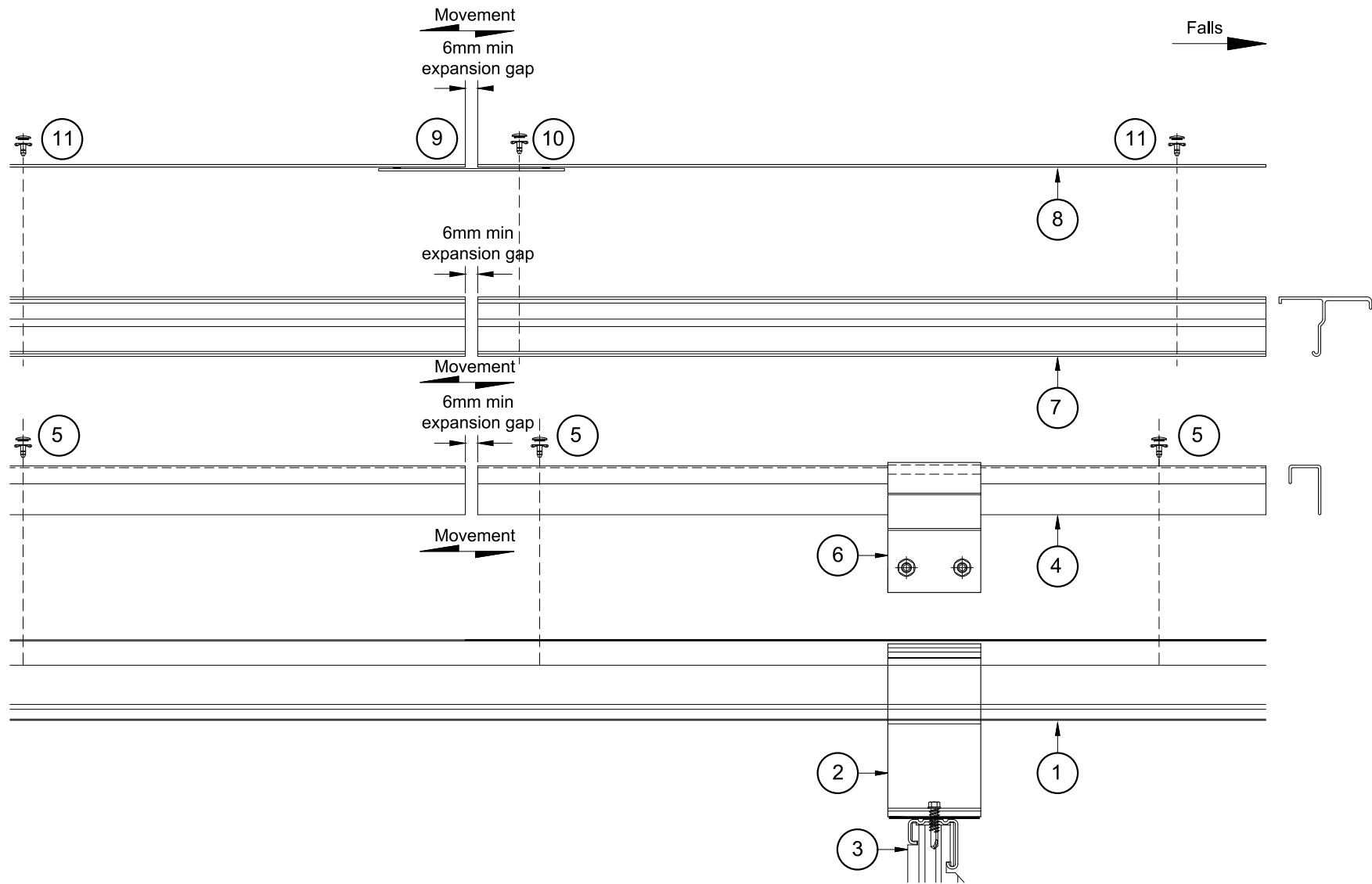
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BT42 4HR
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TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION

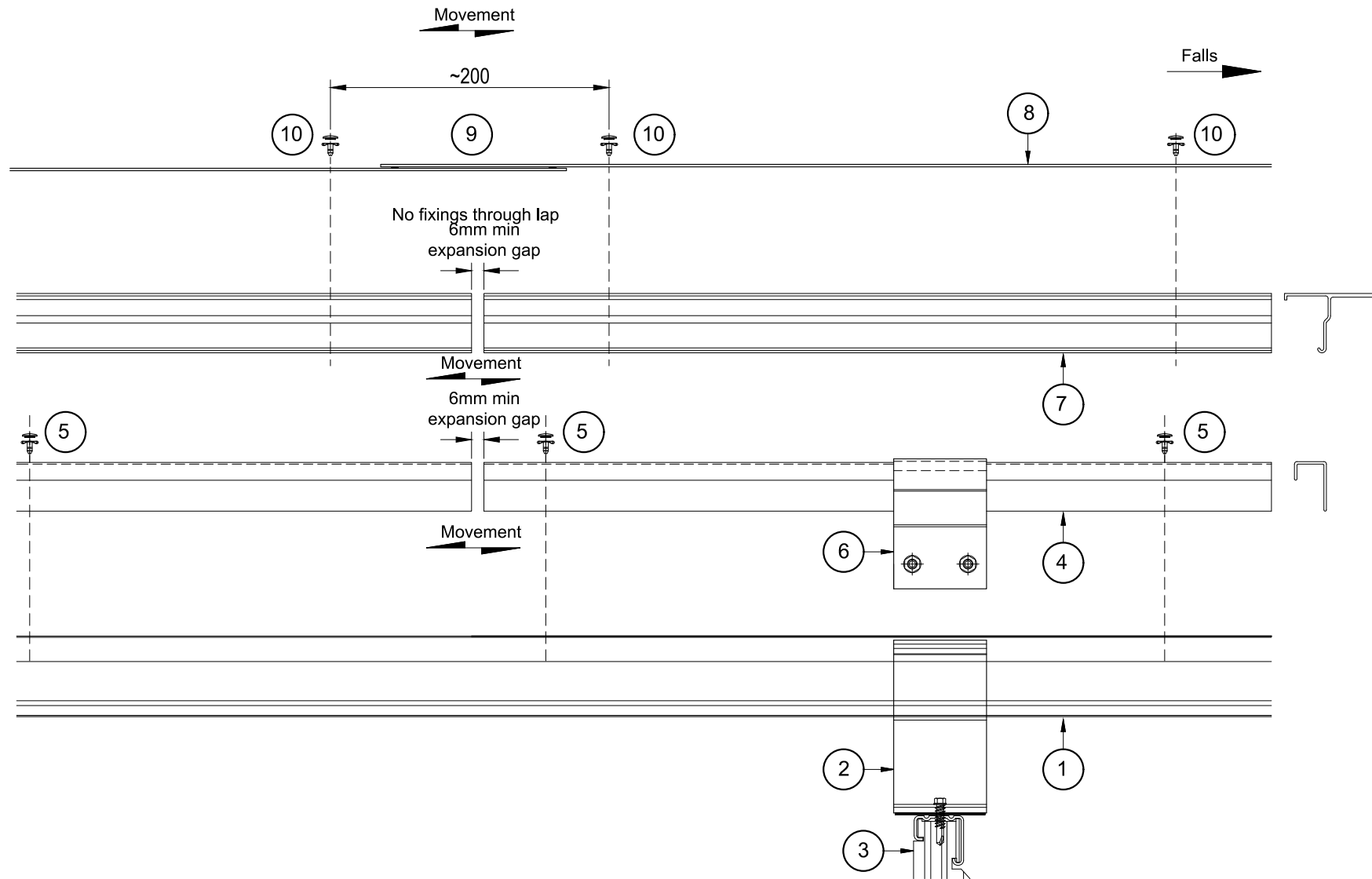
SIZE A4	DATE 08/07/2015	REFERENCE AL Ridge Installation - Lapped Joints	REV -
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REV	DATE	DESCRIPTION	SCALE 1:5 @ A4	DWN BY DL/AC	DRG No. AZ104
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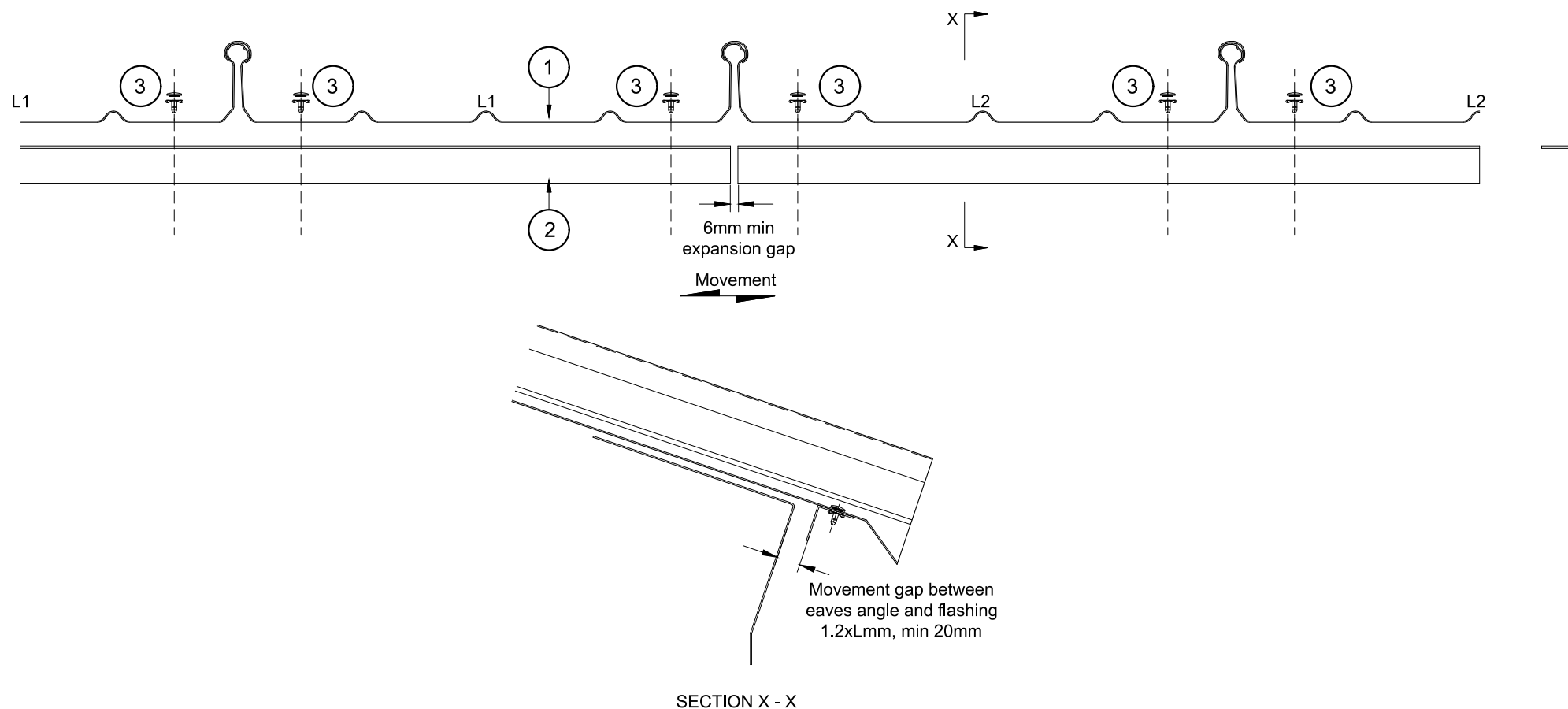
1. ARK PROFILES LTD'S 'ARKZIP' STANDING SEAM TOPSHEET
2. ARK PROFILES LTD'S HALTER BRACKETS ON 1mm THICK EPDM THERMAL PADS
3. CAVITY BAR AND BRACKET SYSTEM
4. VERGE CHANNEL IN 3m/l OVER RIB OF ARKZIP SHEET (1)
5. FIX VERGE CHANNEL (4) INTO ARKZIP SHEET (1) WITH ALUMINIUM RIVETS AT 500mm CTRS
6. VERGE HOOK FIXED OVER VERGE CHANNEL (4) AND SCREW-FIXED TO STEM OF HALTER (2)
7. VERGE TEE IN 3m/l SNAP-FIXED OVER VERGE HOOKS (6)
8. VERGE FLASHING IN 3m/l
9. 150mm WIDE LOOSE INTERNAL BUTT STRAPS WITH 4 RUNS BUTYL MASTIC SEALANT
10. RIVET BUTT STRAP ON ONE SIDE ONLY (FACTORY BONDED BUTT STRAP PREFERABLE)
11. RIVET AT 500mm CTRS INTO VERGE TEE (7)

REV	DATE	DESCRIPTION	 ARK PROFILES LIMITED ARK PROFILES LIMITED 85 DEERFIN ROAD BALLYMENA BT42 4HR TEL : 0787 2653053 e MAIL : ENQUIRIES@ARKPROFILES.com			
			TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION			
			SIZE A4	DATE 08/07/2015	REFERENCE AL Verge Installation - Butt Strap Joints	REV -
REV	DATE	DESCRIPTION	SCALE 1:5 @ A4	DWN BY DL/AC	DRG No. AZ105	



1. ARK PROFILES LTD'S 'ARKZIP' STANDING SEAM TOPSHEET
2. ARK PROFILES LTD'S HALTER BRACKETS ON 1mm THICK EPDM THERMAL PADS
3. CAVITY BAR AND BRACKET SYSTEM
4. VERGE CHANNEL IN 3m/I OVER RIB OF ARKZIP SHEET (1)
5. FIX VERGE CHANNEL (4) INTO ARKZIP SHEET SEAM AT (1) WITH ALUMINIUM RIVETS AT 500mm CTRS
6. VERGE HOOK FIXED OVER VERGE CHANNEL (4) AND SCREW-FIXED TO STEM OF HALTER (2)
7. VERGE TEE IN 3m/I SNAP-FIXED OVER VERGE HOOKS (6)
8. VERGE FLASHING IN 3m/I
9. 150mm WIDE FLASHING END LAP WITH 2 RUNS BUTYL MASTIC SEALANT
10. RIVETS AT 500mm CTRS INTO VERGE TEE (7) AVOIDING LAP TO ALLOW FOR EXPANSION

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			TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION							
			SIZE A4		DATE 08/07/2015		REFERENCE AL Verge Installation - Lapped Joints			REV -
REV	DATE	DESCRIPTION	SCALE	1:5 @ A4	DWN BY DL/AC		DRG No. AZ106			



1. ARK PROFILES LTD'S 'ARKZIP' STANDING SEAM TOPSHEET
2. 1.2mm THICK ALUMINIUM EAVES STIFFENER ANGLE
3. EAVES STIFFENER ANGLE (2) FIXES TO ARKZIP SHEET (1) WITH ALUMINIUM RIVETS EITHER SIDE OF SEAMS



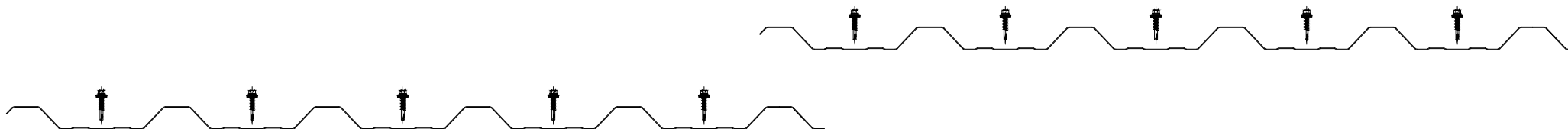
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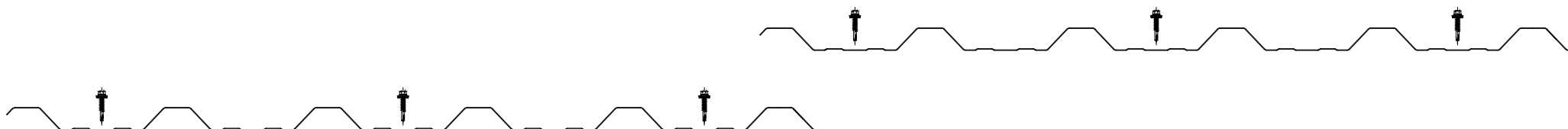
TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION

SIZE A4	DATE 08/07/2015	REFERENCE AL Eaves Installation - Drip Angle	REV -
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REV	DATE	DESCRIPTION	SCALE 1:5 @ A4	DWN BY DL/AC	DRG No. AZ107
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Fastener Pattern for : End Laps, Ridge and Eaves purlins. Fix through each trough, min 15mm diameter washers: 5No. fasteners per panel



Fastener Pattern for : Intermediate purlin locations. Fix each side of sidelap and mid sheet, min 15mm diameter washers: 3No. fasteners per panel,

-	-	-	 ARK PROFILES LIMITED ARK PROFILES LIMITED 85 DEERFIN ROAD BALLYMENA BT42 4HR TEL : 0787 2653053 e MAIL : ENQUIRIES@ARKPROFILES.com				
			TITLE ARKZIP - PROFILES, COMPONENTS & INSTALLATION				
			SIZE A4	DATE 08/07/2015	REFERENCE ArkLiner Installation - Fixing Positions		REV -
			REV	DATE	DESCRIPTION	SCALE 1:5 @ A4	DWN BY DL/AC